

Capacity: Use to bend the legs on any 3/8" or 1/2" diameter cotter pins.

DESCRIPTION:

The bender is designed to bend the legs on either 3/8 or 1/2 inch diameter cotter pins. It must not be used for any other bending applications.

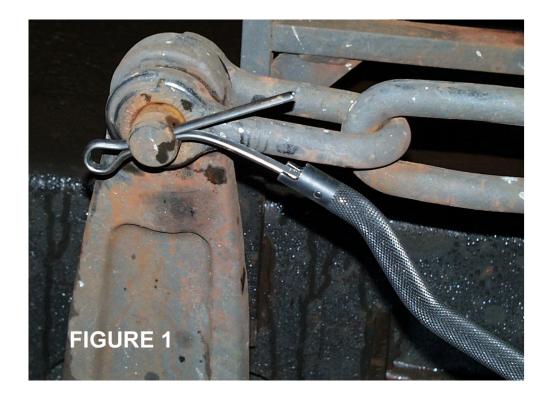
INSTRUCTIONS FOR USE:

FILTER REMOVAL AND REPLACMENT:

WARNING: Ensure car(s) or locomotive(s) is/are properly secured with hand brakes and/or chocks before attempting to perform coupler knuckle replacement.

WARNING: Ensure Blue Flag protection is set in accordance with GSR 1300 before fouling any track or performing coupler knuckle replacement.

- 1. Inspect the bender for defects. Make sure there are no cracks and the bending inserts are in place and secure.
- 2. Place the bender over one of the cotter key legs, using the appropriate straight (3/8") or curved (1/2") end. Make sure the cotter key leg is fully seated in the bender (Figure 1).



- 3. Apply downward pressure to the bender to bend the cotter pin leg.
- 4. Repeat the bending process on the remaining cotter pin leg.
- 5. Remove all blue flag protection, chocks, and release the hand brake if the car or locomotive is ready to return to service.

SAFETY PRECAUTIONS:

WARNINGS: Noncompliance could cause injury to employees CAUTIONS: Noncompliance could cause damage to equipment

NOTES: Pertinent information

- 1. WARNING: Wear personal protective equipment in accordance with Safety and General Conduct Rule 1040 as required.
- 2. CAUTION: Never use the Cotter Pin Bender for any application other than bending 3/8 or 1/2 inch diameter cotter pins.